

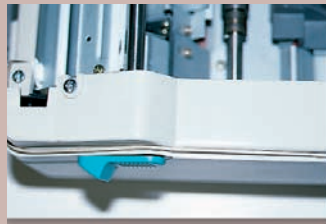
Ultra-Vanshield® RFI/EMI dual elastomer shielding gaskets

INSTALLATION

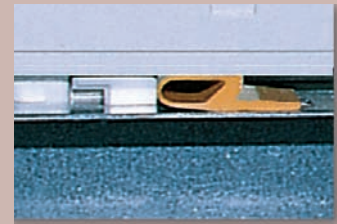


Electronic enclosure door shielding gasket

Ultra-Vanshield® RFI-EMI shielding gaskets are manufactured from the most versatile, long-life materials to provide the highest performing alternatives for the life of your product. To take full advantage of the inherent properties of these materials, a few simple guidelines should be followed for the continued, long-term effectiveness of both the mechanical and electrical properties.

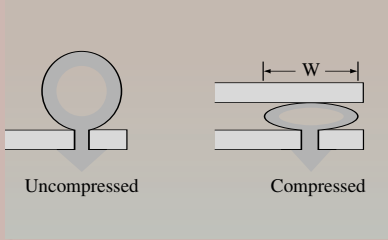


Conductive plastic enclosure seam



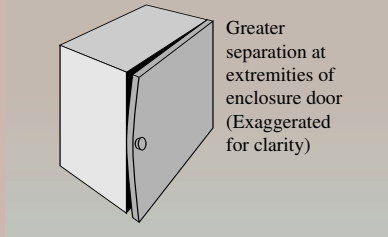
Electrostatic discharge (ESD)

1. DETERMINE PROPER SIZE AND SHAPE



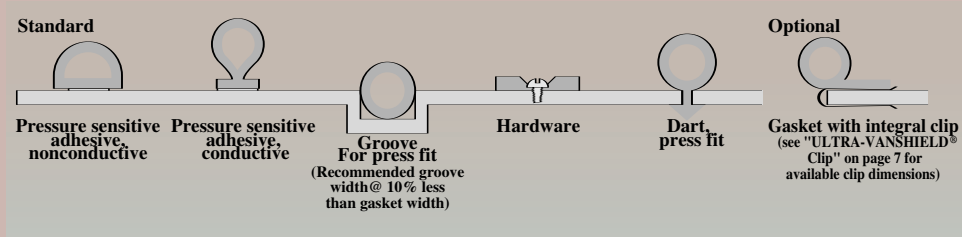
- .1 The gasket's "compressed configuration" is important to consider, regarding the width of the mounting area relative to the compressed width of the gasket.
- .2 Consider various profiles and sizes, and mechanical stability required; such as, when the gasket must resist shear forces.

2. COMPRESSION RANGE REQUIRED



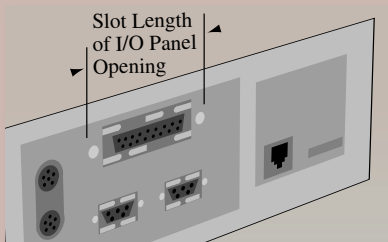
- .1 Ultra-Vanshield® gaskets require only a minimum of deflection to achieve full shielding effectiveness.
- .2 Conversely, since mating surfaces of an enclosure may vary in spacing along their length, consider the maximum separation distance to be connected by the gasket (see drawing at left).
- .3 The gasket's deflection should be between 10%-30% of its relaxed height, and not more than 50%. If too much compression is occurring, change to the next smaller size gasket.

3. ATTACHMENT METHODS



- .1 Ultra-Vanshield® gaskets offer the widest range of attachment alternatives. The most common methods are shown at left.

4. SHIELDING EFFECTIVENESS



- .1 Shielding effectiveness is determined by the largest gap opening in an enclosure seam or aperture. This is known as the "slot length".
- .2 As "slot length" decreases, shielding effectiveness increases.
- .3 Usually, the shielding gasket is continuous along the entire length of the opening. If a discontinuation is necessary; i.e., for hinges, locks, fasteners, etc., refer to page 4, figure 6, to calculate the expected shielding effectiveness according to the length of the discontinuation (or slot length).