

# Fujipoly Data Sheet SARCON® YR-c series

## **Highest Performance Rubber Type**

#### **FEATURES**

#### Thin Film with Higher Thermal Conductivity, Electric Isolation and Non-Flammable.

- · SARCON YR-c has an excellent cushion effect. Attached to devices like transistors and FETs.
- SARCON YR-c is available in tube, die-cut Gaskets, extrusion shapes and more with desired designs.

#### **CONSTRUCTIONS**

| Series                   | Characteristics  | Constructions |
|--------------------------|--|---------------|
| SARCON <sup>®</sup> YR-c | Fine heat conductive particles are mixed with insulative silicone rubber to produce this excellent insulative, high heat conductive silicone material: 4.0W/mK (by Hot Wire) | Plain Type    |

#### THERMAL RESISTANCE Unit: K-cm<sup>2</sup>/W (K-in<sup>2</sup>/W)

| Clamping               | 20Y-c      | 30Y-c      | 45Y-c      |  |  |
|------------------------|------------|------------|------------|--|--|
| Torque                 | (0.2mmT)   | (0.3mmT)   | (0.45mmT)  |  |  |
| 0.29Nm<br>/ 0.22lbf-ft | 0.8 (0.12) | 1.4 (0.21) | 1.4 (0.22) |  |  |
| 0.49Nm<br>/ 0.36lbf-ft | 0.6 (0.09) | 1.0 (0.15) | 1.1 (0.17) |  |  |
| 0.69Nm<br>/ 0.51lbf-ft | 0.5 (0.08) | 0.9 (0.14) | 1.0 (0.15) |  |  |

#### 1.Test Method by FTM P-3010

Fujipoly test method FTM P-3010 which gives ASTM D5470 equivalent value. Punched-out specimen in TO-3 package is located between a transistor and heat sink, and secured them by using a screwdriver. 20watt power is applied to the transistor. After three minutes, the thermal resistance is calculated based on the following formula.

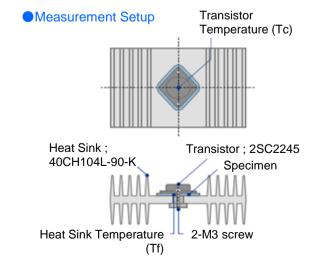
#### 2.Principle

A thermal impedance is given by the equation below.

 $Rt = (Tc-Tf)/P_0$  Rt : Thermal resistance(K/W)

Tc : Transistor temperature(K)
Tf : Heat sink temperature(K)

P<sub>0</sub> : Heat Flow(W)



## **TYPICAL PROPERTIES**

|                       | Properties                |        | n i 4 |                    | Toot mothed        |                    |                          |  |              |
|-----------------------|---------------------------|--------|-------|--------------------|--------------------|--------------------|--------------------------|--|--------------|
|                       |                           |        | nit   | 20Y-c              | 30Y-c              | 45Y-c              | Test method              |  |              |
| Physical              | Color                     |        | -     |                    | Light Gray         |                    |                          |  |              |
| Properties            | Thickness                 | mm     |       | 0.2<br>±0.05       |                    |                    |                          |  | ISO 463:2006 |
|                       | Specific Gravity          |        | -     |                    | 2.8                |                    | ASTM D792                |  |              |
|                       | Hardness<br>Highest Value |        | HD    | 75                 | 75 80              |                    | ISO 7619                 |  |              |
|                       | Tensile Strength          | М      | Pa    | 2.0                | 2.1                | 2.1                | - ASTM D412              |  |              |
|                       | rensile Strength          | р      | si    | 290                | 305                | 305                | 431W D412                |  |              |
|                       | Elongation                | C      | %     | 50                 | 67                 | 74                 | ASTM D412                |  |              |
| Electrical            | Volume Resistivity        | Ohi    | m-m   | 1x10 <sup>13</sup> | 1x10 <sup>13</sup> | 1x10 <sup>13</sup> | ASTM D257                |  |              |
| Properties            | Breakdown Voltage         | kV(AC) |       | 7                  | 12                 | 13                 | ASTM D149                |  |              |
|                       | Dielectric Strength       | kV(    | AC)   | 5                  | 9                  | 9                  | ASTM D149                |  |              |
|                       |                           |        | 50Hz  |                    |                    |                    |                          |  |              |
|                       | Dielectric Constant       | -      | 1kHz  |                    | 8.5                |                    | ASTM D150                |  |              |
|                       |                           |        | 1MHz  |                    | 7.6                |                    |                          |  |              |
|                       |                           |        | 50Hz  |                    | 0.061              |                    |                          |  |              |
|                       | Dissipation Factor        | -      | 1kHz  |                    | ASTM D150          |                    |                          |  |              |
|                       |                           |        | 1MHz  |                    | 0.021              |                    |                          |  |              |
| Thermal<br>Properties | Thermal Conductivity      | W/     | m-K   | 4.0                |                    |                    | ASTM D2326<br>(Hot Wire) |  |              |
|                       | Recommended               | 0      | С     |                    | -40 to +150        |                    |                          |  |              |
|                       | Operating Temp.           | 0      | F     |                    | -40 to +302        |                    |                          |  |              |
|                       | Flame Retardant           | UL     | _94   |                    | V-0                |                    | UL 94                    |  |              |

## **DURABILITY**

Heat Aging Test: 150°C(300°F)

| Properties         | unit    | 20Y-c              |                    |                    | 30Y-c              |                    |                    | 45Y-c              |                    |                    |  |
|--------------------|---------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--|
|                    | unit    | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           |  |
| Hardness           | ASKER A | 75                 | 83                 | 90                 | 75                 | 83                 | 90                 | 75                 | 83                 | 90                 |  |
| Tensile Strength   | Мра     | 2.0                | 3.4                | 3.6                | 2.1                | 3.3                | 2.9                | 2.1                | 3.6                | 3.9                |  |
| Elongation         | %       | 50                 | 43                 | 29                 | 67                 | 46                 | 33                 | 74                 | 54                 | 36                 |  |
| Volume Resistivity | Ohm-m   | 2x10 <sup>13</sup> | 3x10 <sup>13</sup> | 3x10 <sup>13</sup> | 2x10 <sup>13</sup> | 2x10 <sup>13</sup> | 2x10 <sup>13</sup> | 2x10 <sup>13</sup> | 3x10 <sup>13</sup> | 2x10 <sup>13</sup> |  |
| Breakdown Voltage  | kV      | 7                  | 8                  | 7                  | 13                 | 14                 | 12                 | 13                 | 16                 | 14                 |  |

Heat Aging Test: 200°C(390°F)

| Properties         | unit    |                    | 20Y-c              |                    |                    | 30Y-c              |                    |                    | 45Y-c              |                    |  |  |
|--------------------|---------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--|--|
|                    | unit    | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           |  |  |
| Hardness           | ASKER A | 72                 | 91                 | 97                 | 72                 | 91                 | 97                 | 72                 | 91                 | 97                 |  |  |
| Tensile Strength   | Мра     | 1.5                | 5.4                | 4.5                | 1.5                | 5.1                | 5.4                | 1.5                | 5.4                | 5.9                |  |  |
| Elongation         | %       | 50                 | 25                 | 13                 | 67                 | 25                 | 18                 | 74                 | 28                 | 21                 |  |  |
| Volume Resistivity | Ohm-m   | 1x10 <sup>13</sup> | 4x10 <sup>13</sup> | 3x10 <sup>13</sup> | 1x10 <sup>13</sup> | 4x10 <sup>13</sup> | 3x10 <sup>13</sup> | 2x10 <sup>13</sup> | 3x10 <sup>13</sup> | 3x10 <sup>13</sup> |  |  |
| Breakdown Voltage  | kV      | 7                  | 7                  | 7                  | 13                 | 13                 | 12                 | 13                 | 15                 | 15                 |  |  |

Cold Test: -40°C (-40°F)

|                    | •       | ,                  |                    |                    |                    |                    |                    |                    |                    |                    |  |
|--------------------|---------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--|
| Properties         | unit    | 20Y-c              |                    |                    | 30Y-c              |                    |                    | 45Y-c              |                    |                    |  |
|                    | unit    | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           |  |
| Hardness           | ASKER A | 73                 | 73                 | 72                 | 73                 | 73                 | 72                 | 73                 | 73                 | 72                 |  |
| Tensile Strength   | Мра     | 2.0                | 2.2                | 2.2                | 2.1                | 2.3                | 2.2                | 2.1                | 2.2                | 2.0                |  |
| Elongation         | %       | 50                 | 54                 | 53                 | 67                 | 72                 | 71                 | 74                 | 64                 | 59                 |  |
| Volume Resistivity | Ohm-m   | 2x10 <sup>13</sup> |  |
| Breakdown Voltage  | kV      | 7                  | 7                  | 6                  | 13                 | 13                 | 13                 | 13                 | 14                 | 12                 |  |

Humidity Test : 60°C(140°F) / 95%RH

| Properties         | unit    | 20Y-c              |                    |                    |                    | 30Y-c              |                    | 45Y-c              |                    |                    |  |
|--------------------|---------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--|
|                    | unit    | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           |  |
| Hardness           | ASKER A | 73                 | 70                 | 70                 | 73                 | 70                 | 70                 | 73                 | 70                 | 70                 |  |
| Tensile Strength   | Мра     | 2.0                | 1.7                | 1.7                | 2.1                | 2.0                | 1.8                | 2.1                | 2.0                | 1.8                |  |
| Elongation         | %       | 50                 | 48                 | 52                 | 67                 | 63                 | 63                 | 74                 | 72                 | 70                 |  |
| Volume Resistivity | Ohm-m   | 2x10 <sup>13</sup> | 2x10 <sup>13</sup> | 2x10 <sup>13</sup> | 2x10 <sup>13</sup> | 1x10 <sup>13</sup> | 1x10 <sup>13</sup> | 2x10 <sup>13</sup> | 1x10 <sup>13</sup> | 1x10 <sup>13</sup> |  |
| Breakdown Voltage  | kV      | 7                  | 7                  | 6                  | 13                 | 13                 | 12                 | 13                 | 13                 | 13                 |  |

## Heat Shock Test : -40°C (-40°F)/30min ⇔ 125°C (257°F)/30min

| Properties         | unit    | 20Y-c              |                    |                    | 30Y-c              |                    |                    | 45Y-c              |                    |                    |  |
|--------------------|---------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--|
|                    | unit    | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           | Before             | 500hrs             | 1,000hrs           |  |
| Hardness           | ASKER A | 73                 | 77                 | 81                 | 73                 | 77                 | 81                 | 73                 | 77                 | 81                 |  |
| Tensile Strength   | Мра     | 2.0                | 2.4                | 2.6                | 2.1                | 2.3                | 2.2                | 2.1                | 2.2                | 2.0                |  |
| Elongation         | %       | 50                 | 41                 | 43                 | 67                 | 72                 | 71                 | 74                 | 64                 | 59                 |  |
| Volume Resistivity | Ohm-m   | 2x10 <sup>13</sup> |  |
| Breakdown Voltage  | kV      | 7                  | 7                  | 7                  | 13                 | 13                 | 13                 | 13                 | 14                 | 14                 |  |

#### HANDLING NOTES

• It is recommended to compress the material with the equal ratio on the whole surface. Partial excessive stress may also result in excessive silicone oil exudation.

## **WARRANTY STATEMENT**

- · Properties of the products may be revised due to some changes for improving performance.
- · Properties values in this document are not specification or guaranteed.
- This product is made of silicone, and silicone oil may exude from the product.
- This product is made of silicone, and low molecular siloxane may vaporize depending on operating conditions.
- The product is designed, developed, and manufactured for general industrial use only. Never use for medical, surgical, and/or relating purposes. Never use for the purpose of implantation and/or other purposes by which a part of or whole product remains in human body.
- Before using, a safety must be evaluated and verified by the purchaser.
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  purposes. The purchaser is responsible for pre-testing the product under the purchaser's specific conditions and for verifying
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